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FIG.1

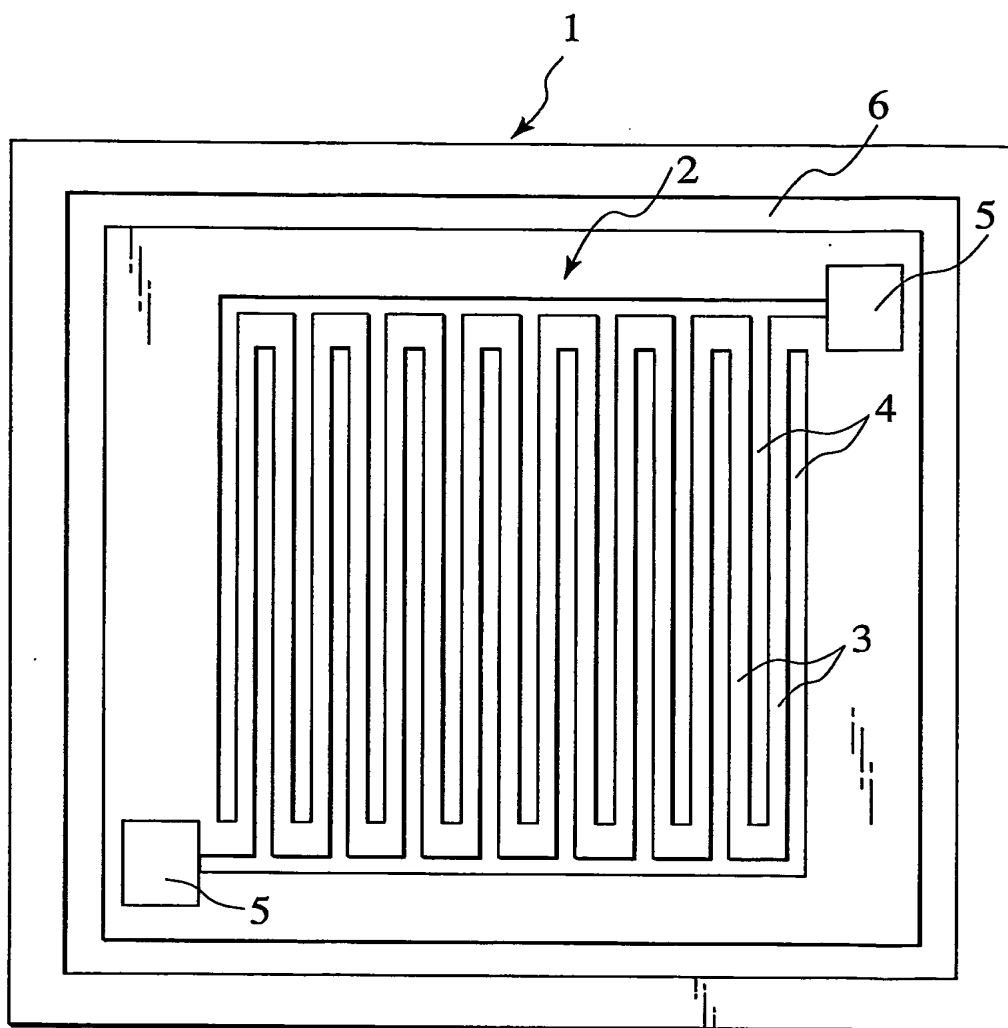
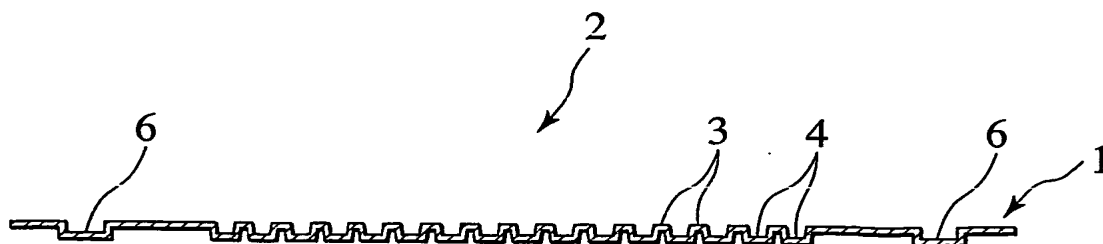


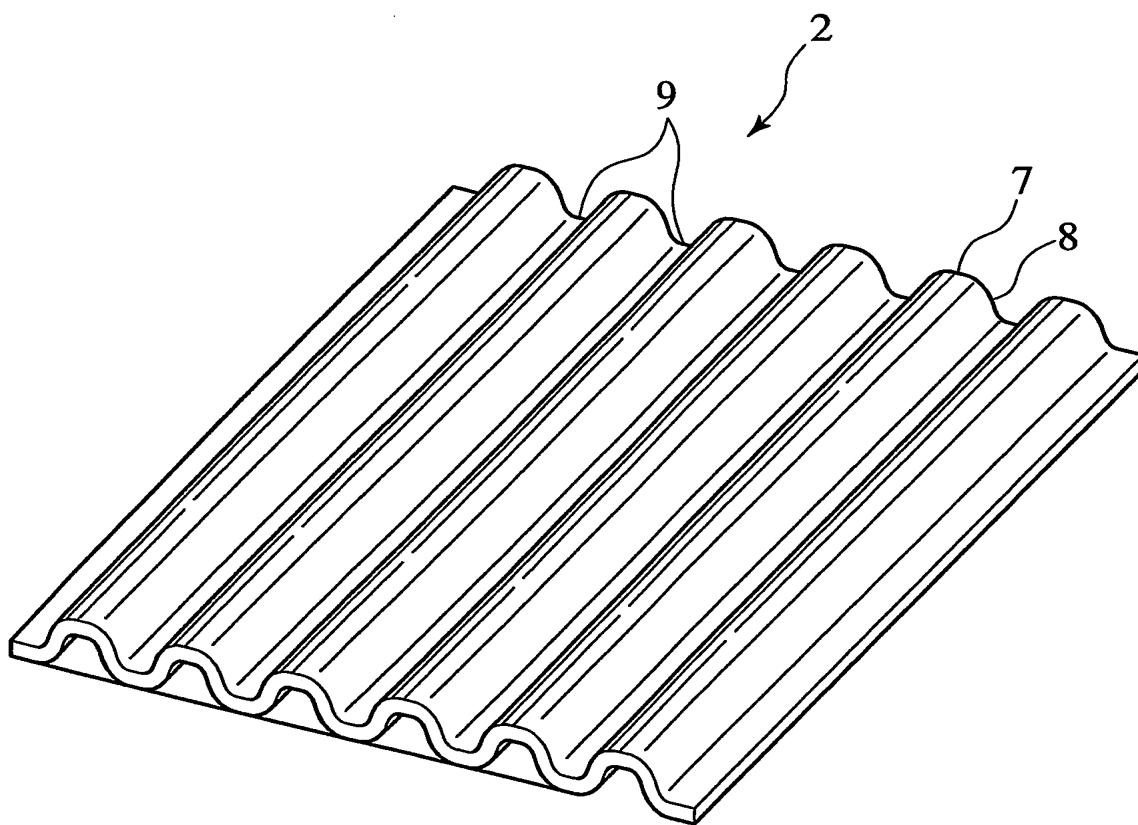
FIG.2



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FIG.3



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FIG.4

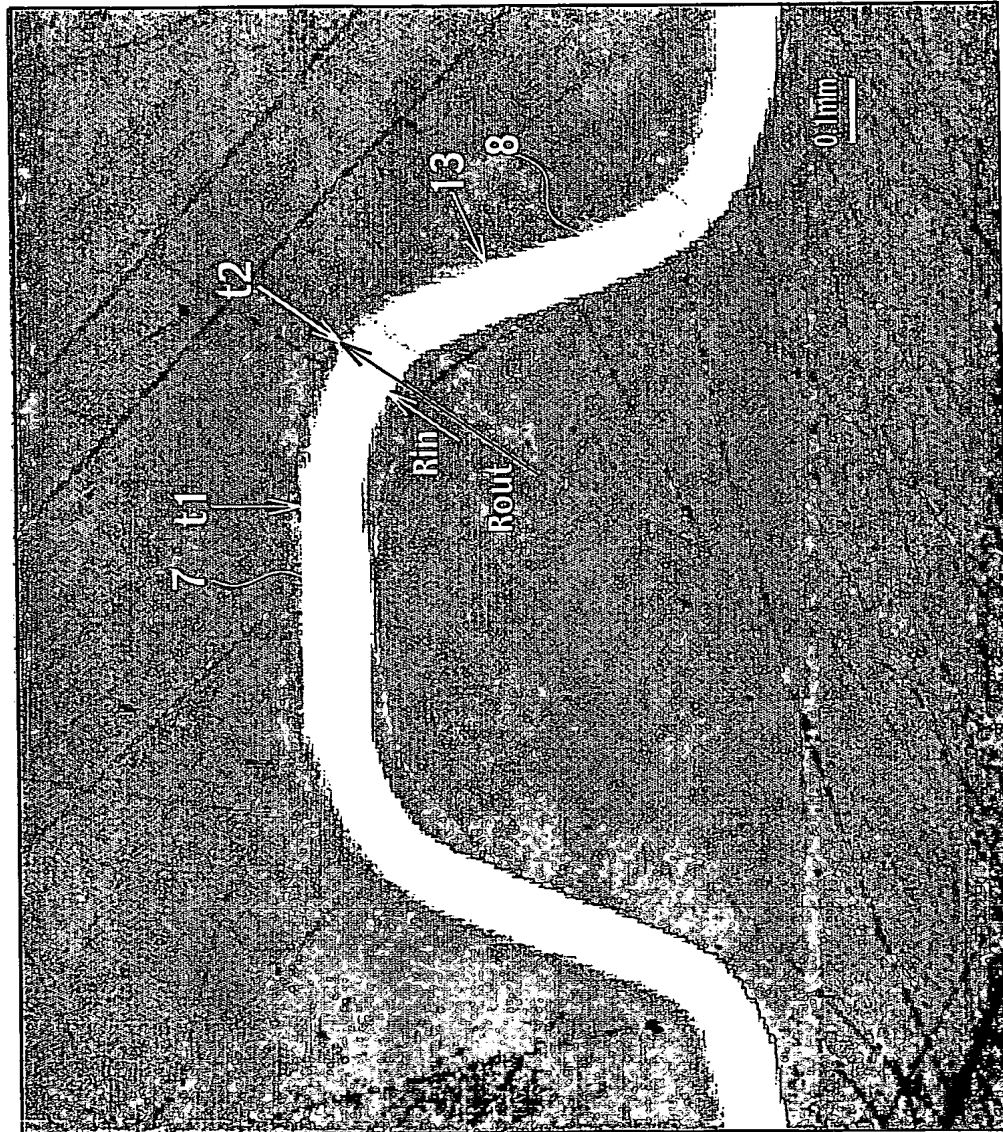
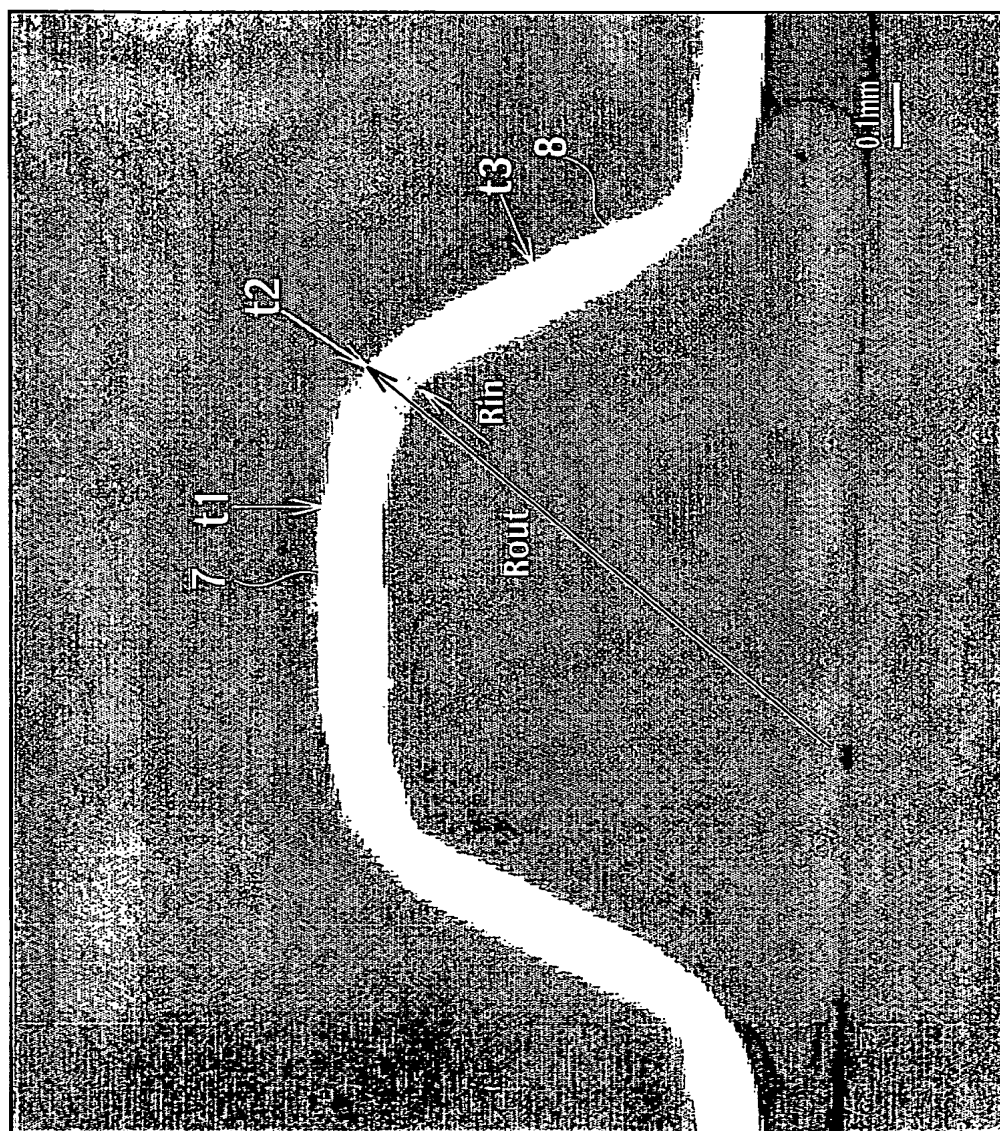
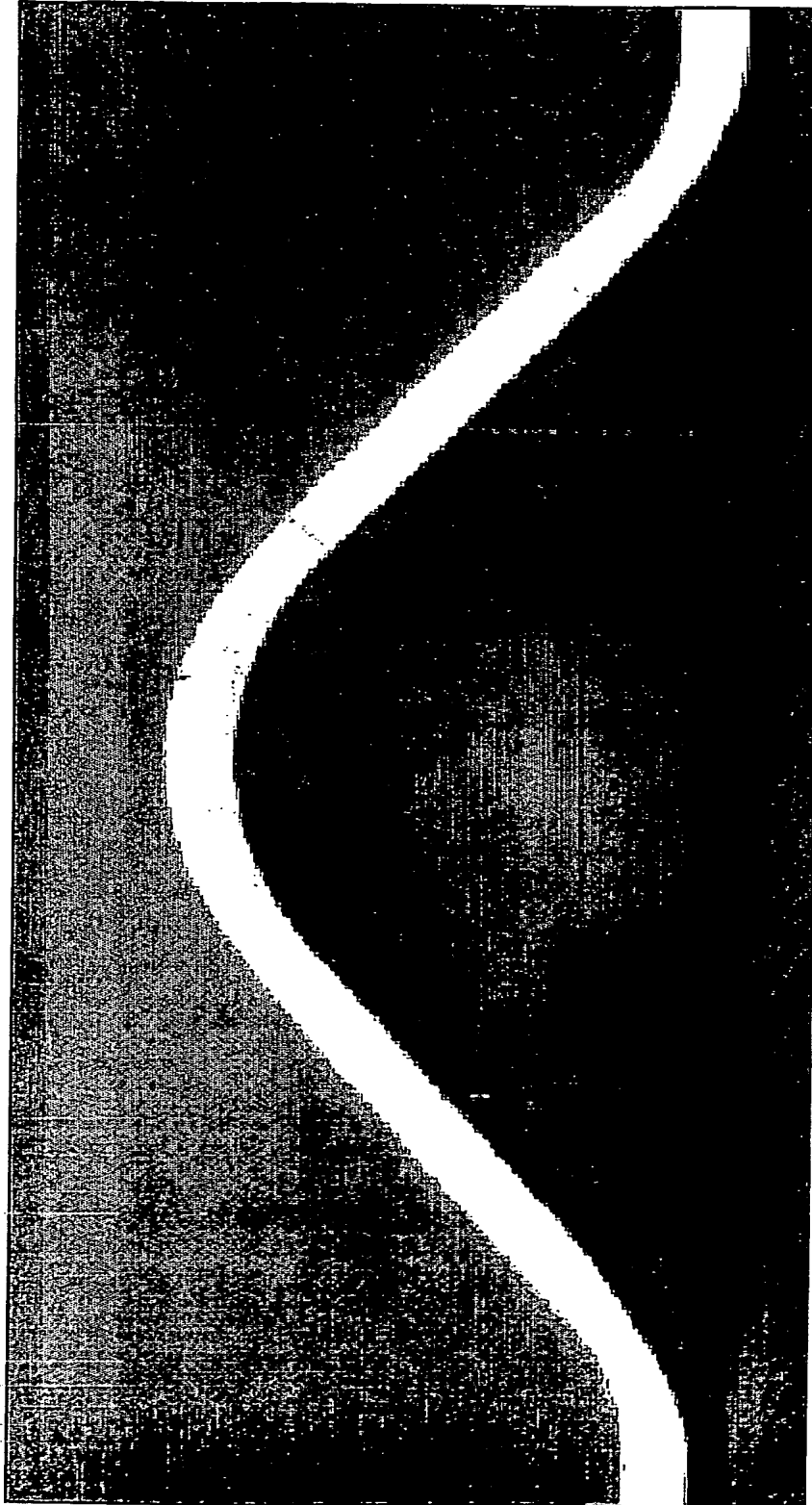


FIG.5



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FIG.6



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FIG.7

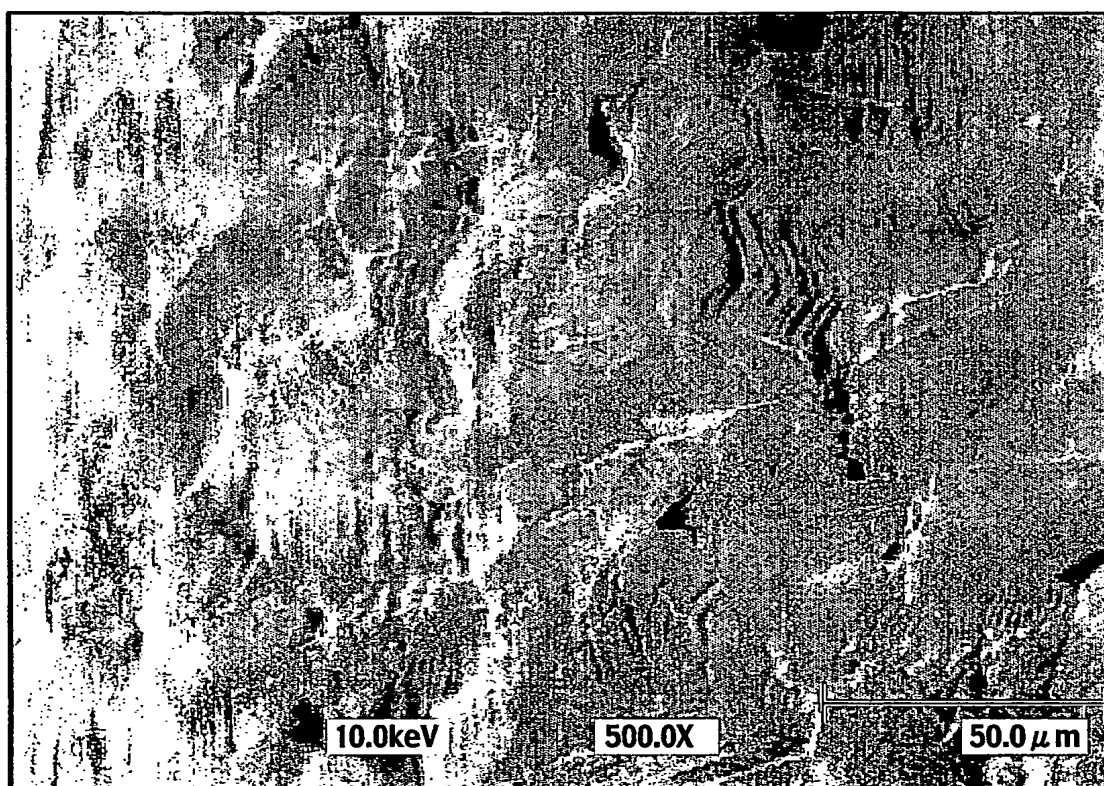


FIG.8

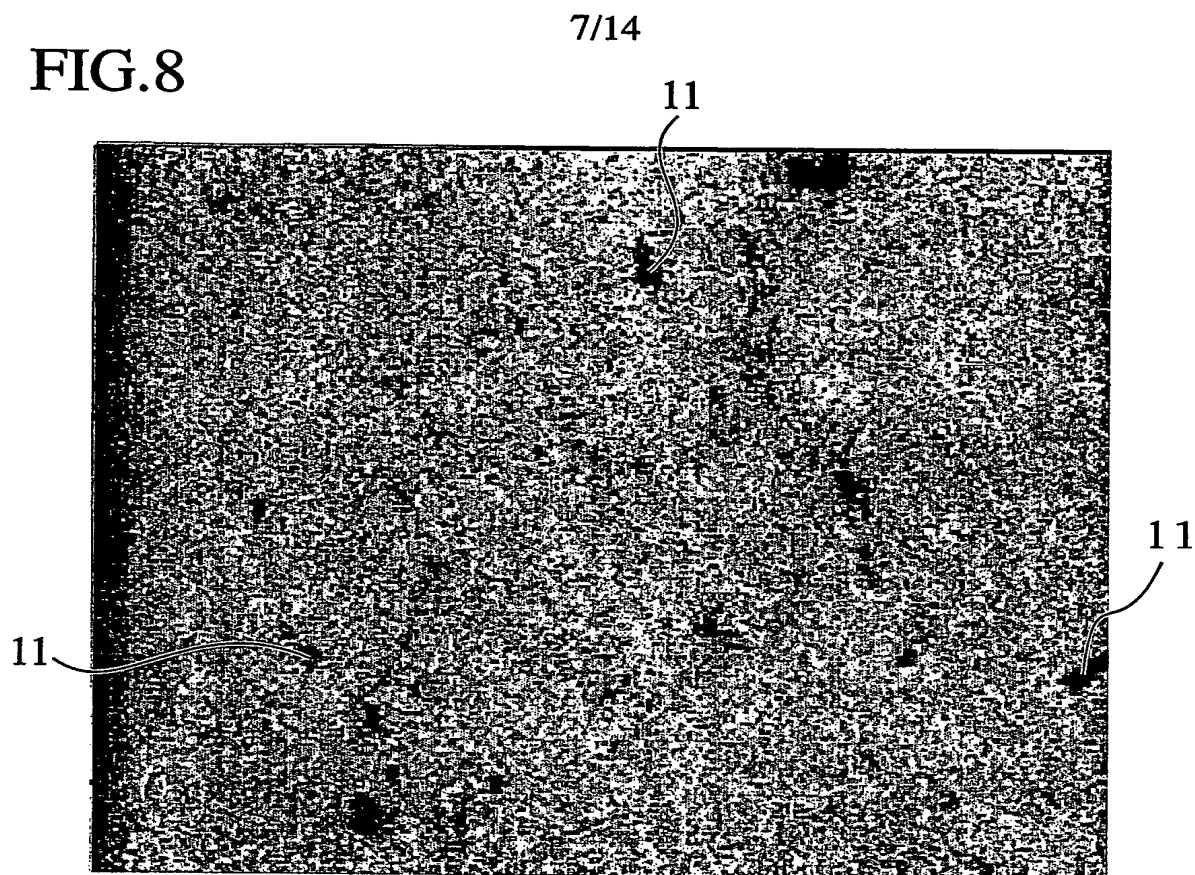
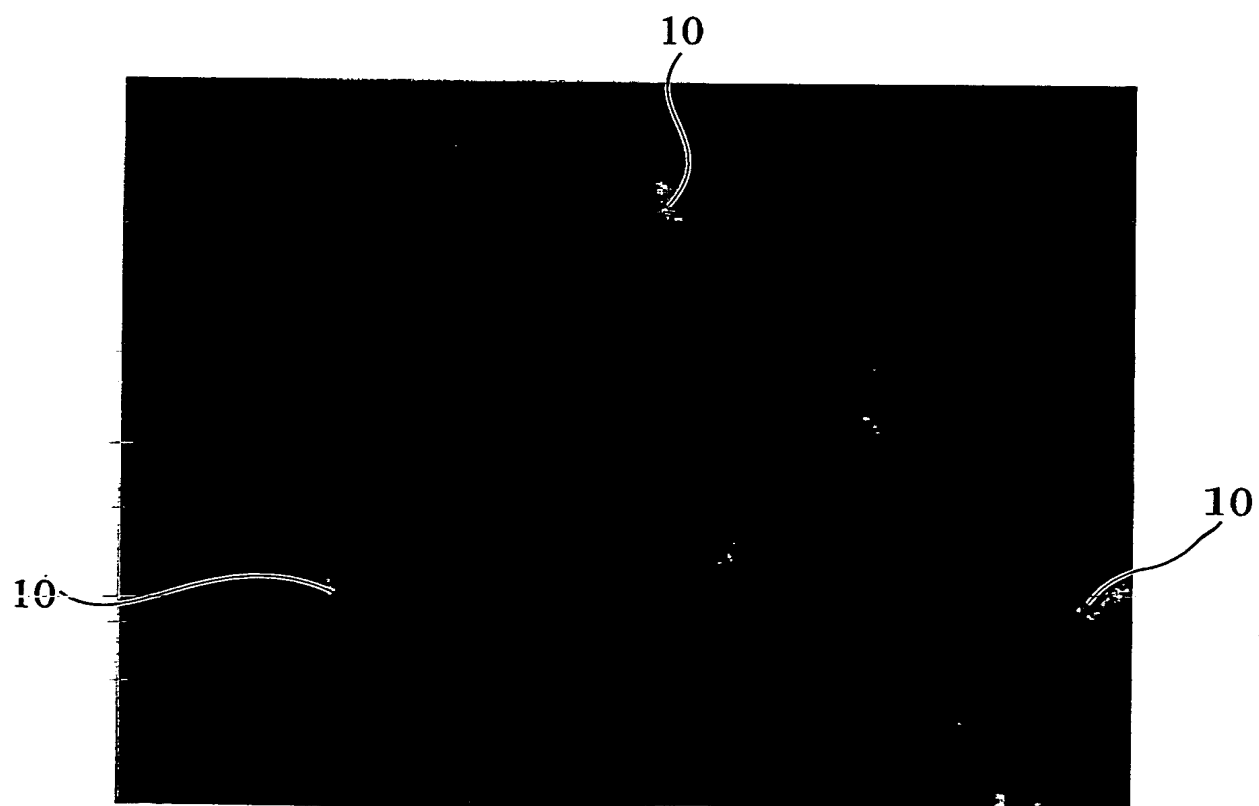
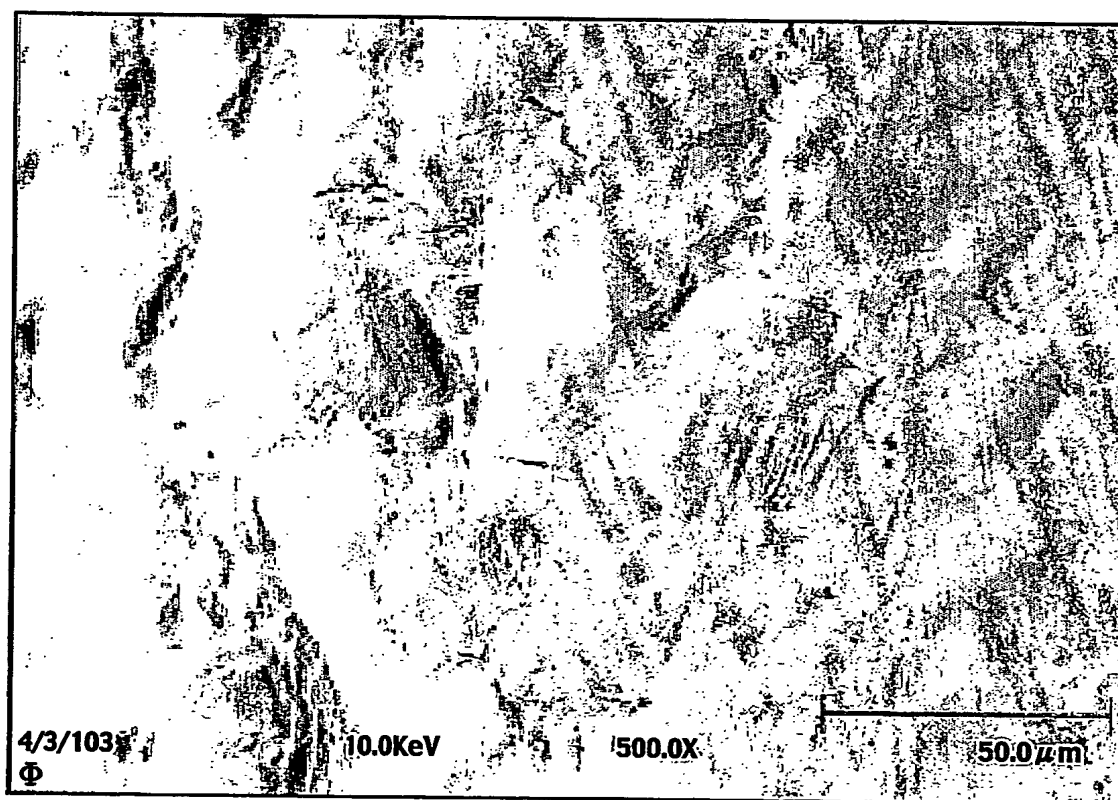


FIG.9



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FIG.10



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FIG.11

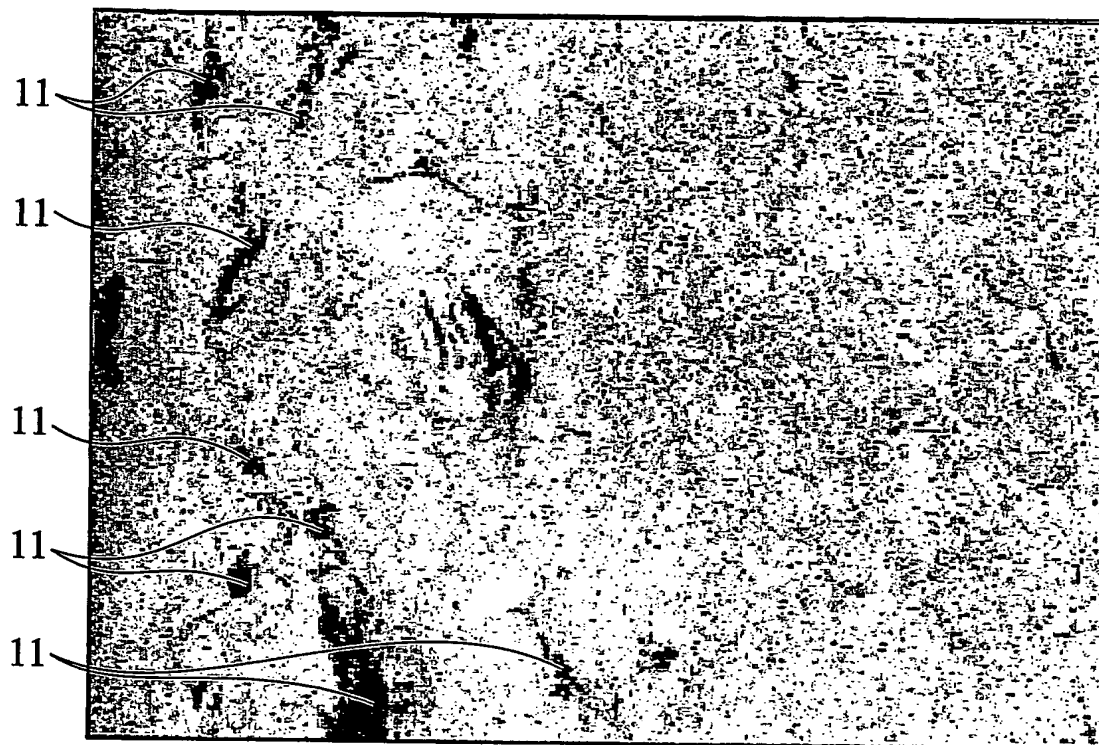
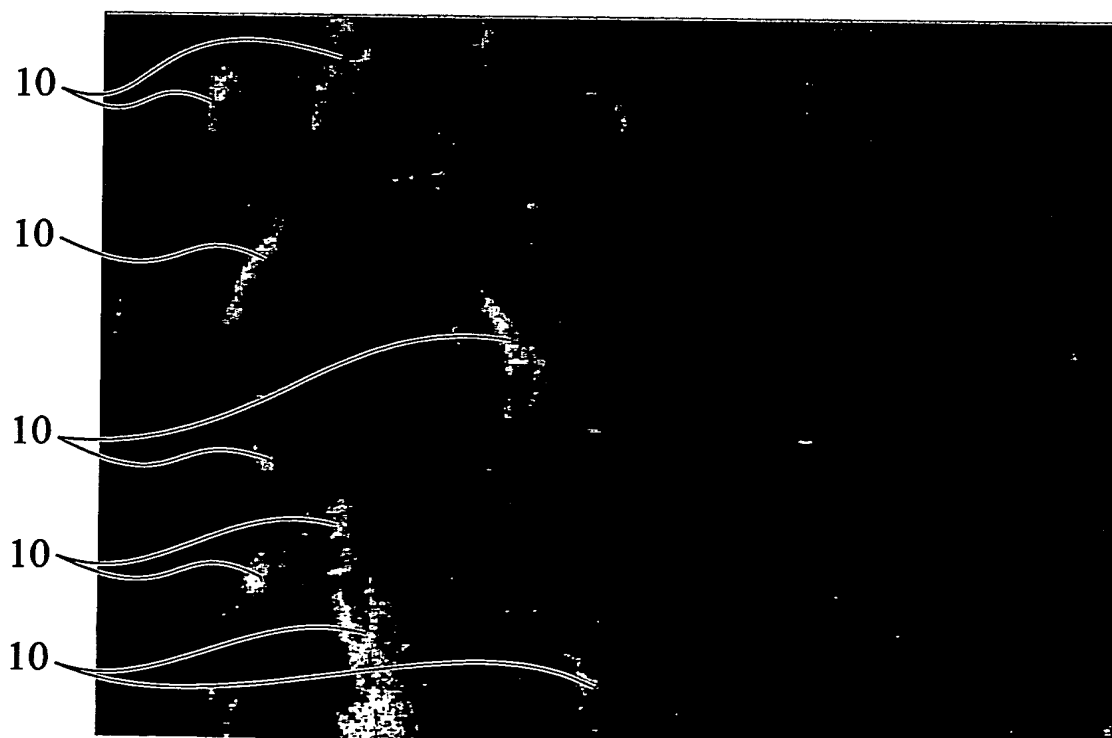


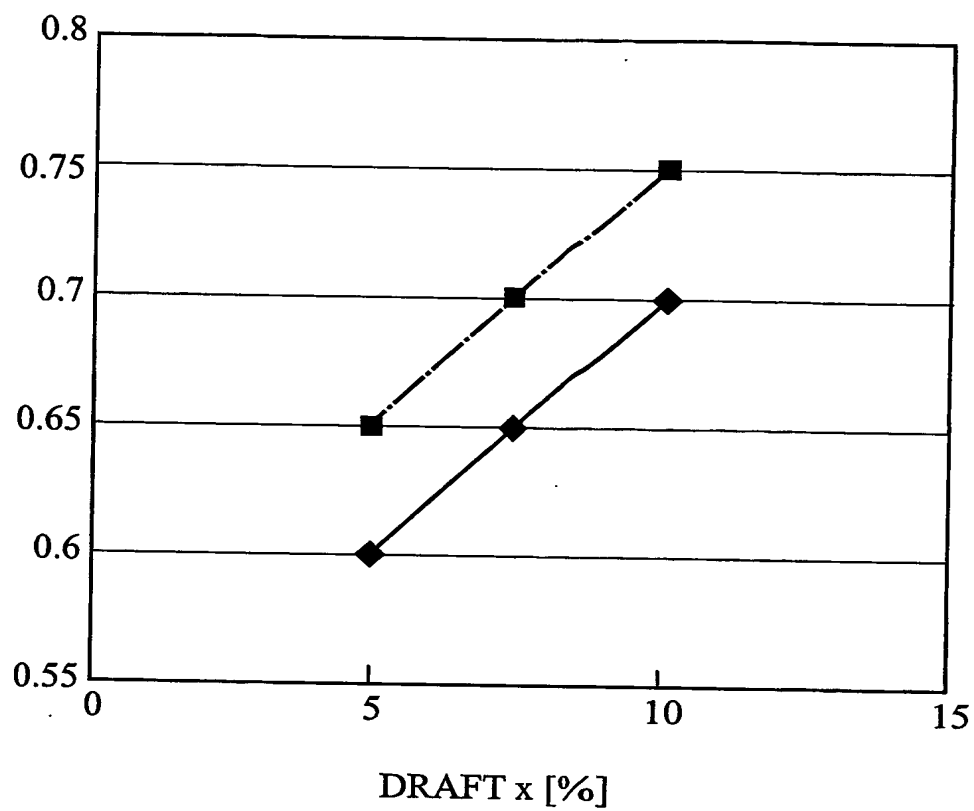
FIG.12



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FIG.13

LIMIT PLATE THICKNESS RESIDUAL RATE y



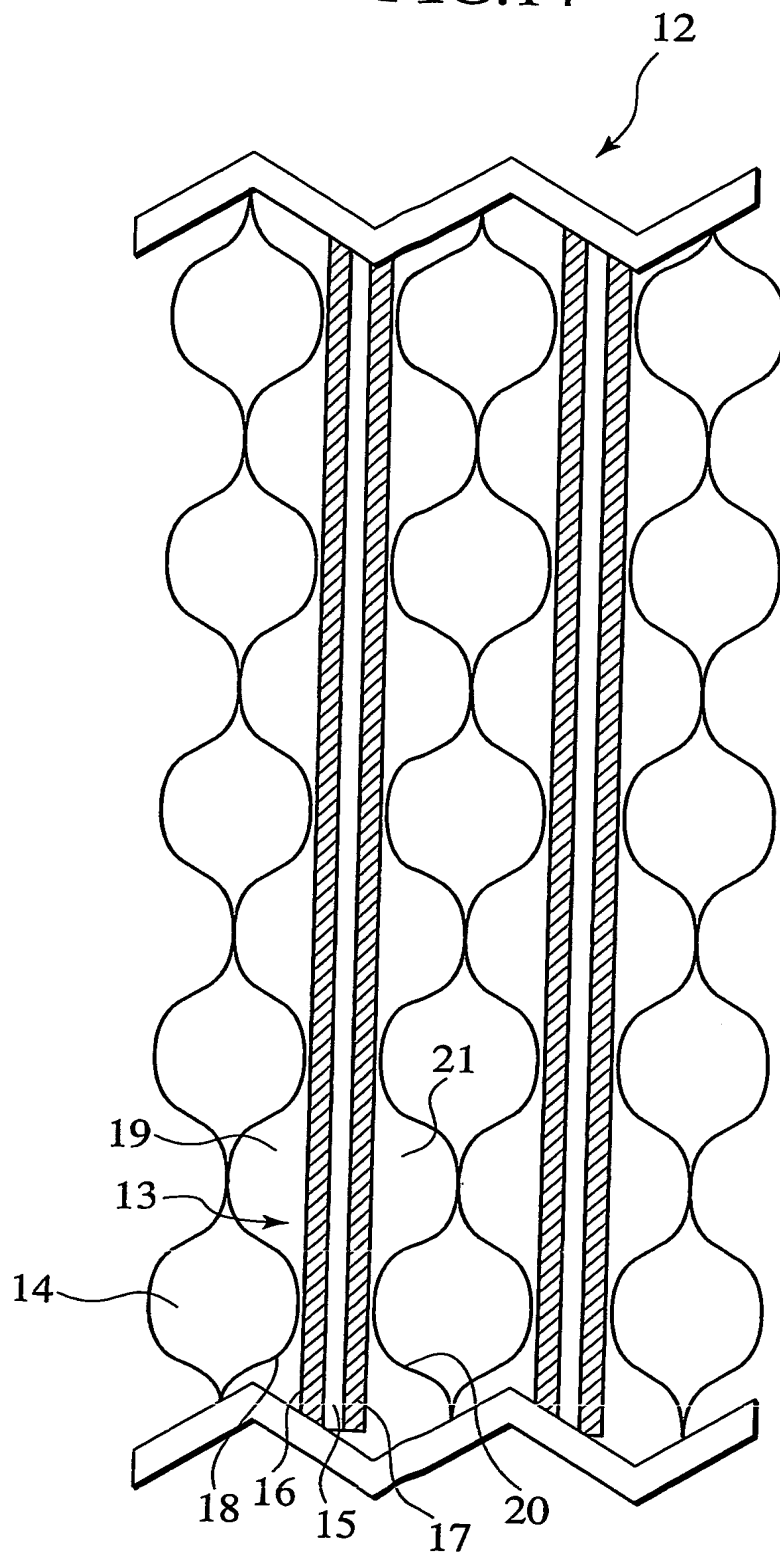
■ LIMIT PLATE THICKNESS

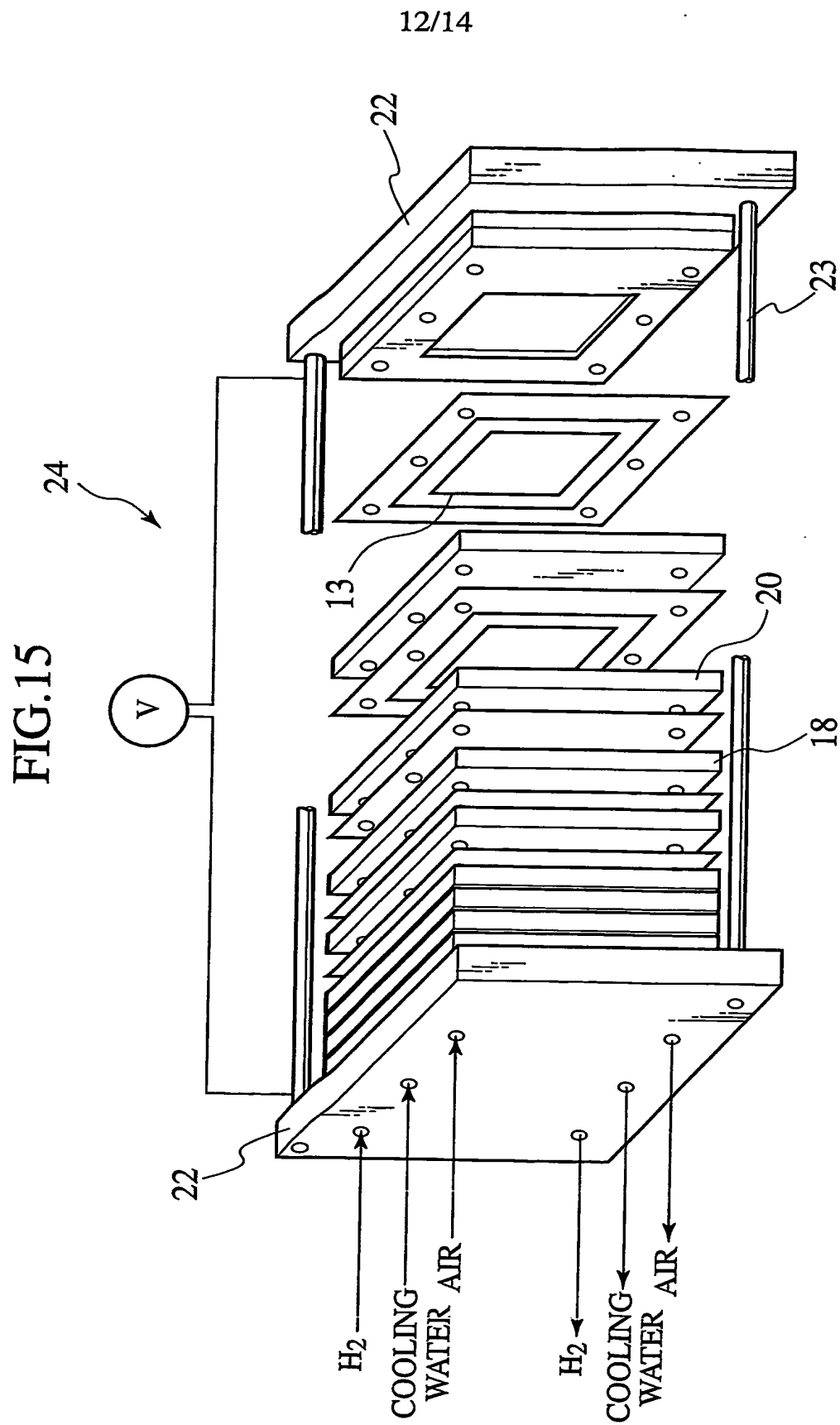
◆ LIMIT PLATE THICKNESS

- · - · - $y=0.02X+0.55$ — $y=0.02X+0.5$

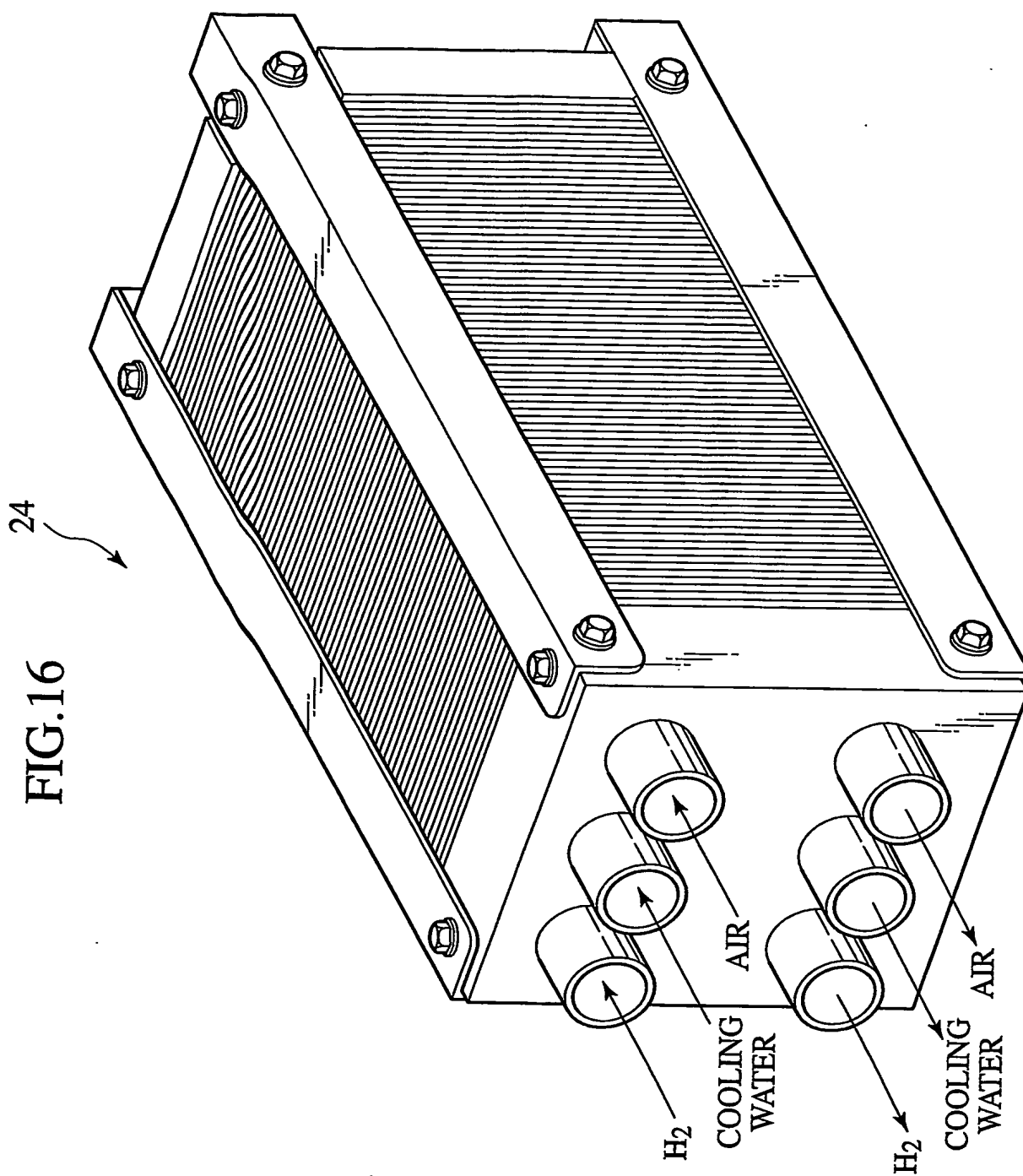
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FIG.14





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FIG.17A

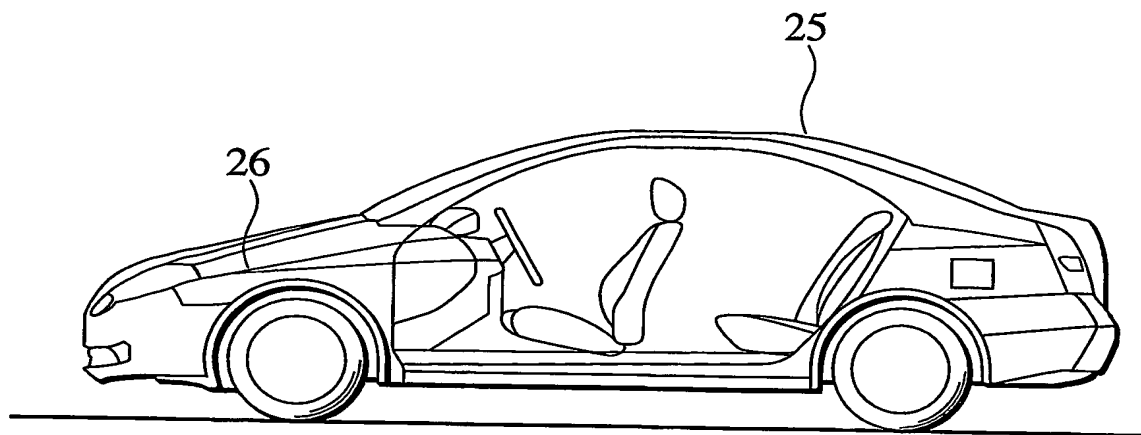
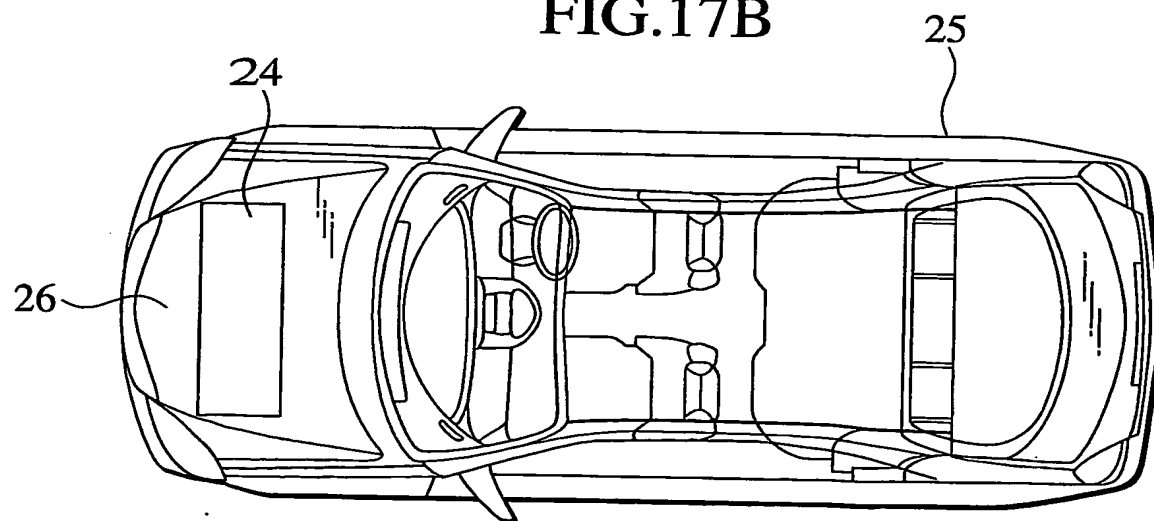


FIG.17B



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